

# NC MACHINERY



## INVOICE

WA - (425) 251-9800  
AK - (907) 786-7500

Please Remit To: **N C Machinery**  
PO Box 58201  
Tukwila, WA 98138-1201

### SOLD TO

JR HAYES & SONS INC  
22430 SE 231ST ST  
MAPLE VALLEY WA 98038-8272

### SHIP TO

*Hyd Pump Reseal*

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV	SALESMAN	TERMS	PAGE
S115530	04-08-22	0128700				21	W	DKR	2	1
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA		INV SEQ NO.			
S115530	03-24-22	10	10	10			1			
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER	METER READING		MACHINE ID NO.			
AA	14G	096U07774		G2	22262.0		0014193			
QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE		EXTENSION			

\* \* \* PROFORMA INVOICE \* \* \*

RESEAL HYDRAULIC PUMP

REPLACE GASKET/RESEAL HYDRAULIC SYSTEM PUMP

#### CUSTOMER CONCERN

HYDRAULIC OIL LEAKING FROM MAIN HYDRAULIC PUMP AT INPUT SHAFT SEAL.

CAUSE OF FAILURE  
SEAL AND SHAFT WEAR;  
RESULTANT DAMAGE

LOSS OF HYDRAULIC OIL AT PUMP INPUT SHAFT.  
REPAIR COMMENTS

DRAINED HYDRAULIC OIL AND REMOVED HYDRAULIC PUMP. DISASSEMBLED PUMP FOR REPAIRS. DISCOVERED PUMP WAS DIFFERENT PART THAN EXPECTED AND PARTS AT HAND WERE INCORRECT. FOUND PUMP PART NUMBER TO BE 9T5611 AND OBTAINING CORRECT PARTS THROUGH NORMAL CHANNELS WOULD BE NEARLY IMPOSSIBLE. FOUND AND OBTAINED NEEDED PART FOR SHAFT SEAL AT LOCAL SEAL & AND PACKING SUPPLIER. ASSEMBLED PUMP WITH NEW SHAFT SEALS. POLISHED SHAFT SEAL SURFACE AREA. RE-USED GASKETS AND SEALS AS NEEDED. REPLACED SEALS WITH NEW AS NEEDED AND AS AVAILABLE. INSTALLED PUMP. FILLED PUMP CASE WITH OIL PRIOR TO STARTING. ADDED HYDRAULIC OIL TO TANK AND TESTED OPERATION. CHECKED FOR LEAKS.

COPY

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<b>PAY THIS AMOUNT</b> ▶	CONT'D
<b>AMOUNT CREDIT</b> ▶	

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1	5P-3863		SEAL O RING	S	3.33	3.33
2	6V-7350		SEAL	S	19.27	38.54
3	8T-5039		SEAL	S	5.22	15.66
1	175-7895		SEAL-O-RING	S	3.88	3.88
1	3096931		CAT HYDO Advanced S		114.73	114.73
TOTAL PARTS					SEG. 01	176.14 *
TOTAL LABOR					SEG. 01	3414.00 *
1.00			INC UPS RED			40.00
1.00			MOR SHIP&HANDLE			40.00
1.00			SPK SHIP&HANDLE			25.00
TOTAL MISC CHGS					SEG. 01	105.00 *
SEGMENT 01 TOTAL						3695.14 T
-----						
TRAVEL TO/FROM MACHINE					F/R ALL	300.00 *
SEGMENT 99 TOTAL						300.00 T

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MAPLE VALLEY TAX

347.58 T

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PAY THIS AMOUNT ▶	4342.72
AMOUNT CREDIT ▶	

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AA  
10-2-18



09/28/18  
11:15:40  
PAGE- 01

P A P E ' M A C H I N E R Y  
F I N A L P R E V I E W

\* W.O.#- 2148204  
BRANCH- 21  
DIVISN- 04

WORK ORDER- 2148204	TRUCK NUM- 0
SOLD TO: 207860 J R HAYES & SONS INC 22430 SE 231ST ST MAPLE VALLEY WA 98038	SHIP TO: J R HAYES & SONS INC 22430 SE 231ST ST MAPLE VALLEY WA 98038 PHONE- 425-392-5722 P.O. #- DATE OPENED- 9/20/18
MAKE/MODEL- CT 14G EQUIP. NUMBER- G02 SERIAL NUMBER- 96U07774 METER- 22186	SALE TYPE- 2 CHARGE SHOP/FLD/RES- F

ord b-o ship 02 6211 602 120 10-1-18 rate extension  
 --date--hrs-mech--

SEGMENT 001 S/F/R/Q-F JC- 0/ 0 LC-14 PC-10 NETTING PARTS  
 PERFORM 500HR PM SERVICE  
 DRAINED AND FILLED ENGINE OIL, CHANGED ENGINE OIL FILTER,  
 AIR FILTERS, FUEL FILTER, HYDRAULIC FILTERS, TRANSMISSION  
 FILTER, CABIN AIR FILTER. GREASED MACHINE.  
 MACHINE INSPECTION, FOUND RIPPER CYLINDER LEAKING AND  
 ENGINE OIL LEAKS, ENGINE OIL LEAKS NEED MORE DIAGNOSTICS TO  
 IDENTIFY EXACTLY WHAT IS LEAKING, WASHER FLUID SPRAYER IS  
 NOT WORKING.

30	30 TY26682Q PLUS-50 II @	2.93	87.90
3	3 1163 HYD FILTER	10.70	32.10
1	1 1791MP OIL FILTER	10.15	10.15
1	1 3528MP FUEL FILTER	10.79	10.79
1	1 6478 AIR FILTER	37.26	37.26
1	1 6479 AIR FILTER	45.41	45.41
1	1 6577 CABIN FILTER	23.61	23.61
	LABOR		395.50

COPY

PARTS	LABOR	SPEC SERVICES	
247.22	395.50	.00	BILLED TIME/MAT 642.72
21.26	34.01	.00	TAX 55.27
			SEGMENT TOTAL--> 697.99

SEGMENT 099 S/F/R/Q-F JC- 0/ 0 LC-1Z PC-10 NETTING PARTS  
 TRAVEL TIME AND MILEAGE  
 9190 ORION DR NE. LACEY

1	1 SERVICE TRIP	130.00	130.00
---	----------------	--------	--------

PARTS	LABOR	SPEC SERVICES	
.00	.00	130.00	TIME/MATERIALS 130.00
		11.19	TAX 11.19
			SEGMENT TOTAL--> 141.19

09/28/18  
11:15:40  
PAGE- 02

P A P E ' M A C H I N E R Y  
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DIVISN- 04

WORK ORDER- 2148204

TRUCK NUM- 0

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J R HAYES & SONS INC  
22430 SE 231ST ST  
MAPLE VALLEY WA 98038

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22430 SE 231ST ST  
MAPLE VALLEY WA 98038  
PHONE- 425-392-5722  
P.O. #-  
DATE OPENED- 9/20/18

MAKE/MODEL- CT 14G  
EQUIP. NUMBER- G02  
SERIAL NUMBER- 96U07774  
METER- 22186

SALE TYPE- 2 CHARGE  
SHOP/FLD/RES- F

ord	b-o	ship	rate	extension
--date---	hrs	mech		
		SERVICE SUPPLIES	11.87	11.87
247.22		395.50	141.87	BILLED TIME/MAT 784.59
21.26		34.01	12.21	TAX 67.48
				INVOICE TOTAL--> 852.07
				*****

6

Date: 7-13-17 Mechanic: Brian Mechanic Hrs: 25  
 250 Hour Service:  Annual Service:  SMR: 21289

	Engine					Notes
	Inspect / Ck	Replace	Qty	Wt.	Sample	
Engine Oil		✓	7g	1540	✓	
Filters		✓				
Air Filters		✓				
Fuel		✓				
Fuel Screen	✓					
Water Sep	N-A					
Coolant	✓					
Belts	✓					
Hoses	✓					

	Hydraulic					Notes
	Inspect / Ck	Replace	Qty	Wt.	Sample	
Hydraulic Oil	✓				✓	
Filters		✓				
Hoses	✓					
Cylinders & Bushings	✓					

	Drive Train					Notes
	Inspect / Ck	Replace	Qty	Wt.	Sample	
Transmission	✓				✓	
Filters		✓				
Transm. Screen	N-A					
Chain Boxes	✓					
Finals	N-A					
Circle Oil	✓					

	General Inspection		Notes
	Inspect / Ck	Grease	
Blade, Edges, Shims	✓		CK Air Intake
Blade Controls	✓		
Drivelines	✓		
Fan Hub	✓		
Brake Pedal	✓		
Batteries/Cables	✓		
Back-up Alarm	✓		
Lights	✓		
Seat Belt & Seat	✓		
Steps	✓		
Tires	✓		
Horn	✓		
Glass & Wipers	✓		

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MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH ID NO.	
AA	14G	096U07774			G2	14812.0	0014193	
QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION		

**WARRANTY:**

ENGINE: 1 YEAR/2000 HOURS  
XMSN: 1 YEAR/2000 HOURS  
HYD CYLINDER: 1 YEAR/2000 HOURS

**REMOVE & INSTALL ENGINE**

1	3J-1907	SEAL	S		.70	.70
2	5P-0598	CLAMP	S		2.79	5.58
45	5P-1262	CM-HOSE STK	S		.88	39.60
45	5P-1265	CM-HOSE STK	S		1.01	45.45
1	5P-7981	ELBOW	N		6.62	6.62
1	5P-7982	ELBOW	S		14.36	14.36
3	7B-5530	SHIM	N		2.71	8.13
6	7B-5531	SHIM	N		2.43	14.58
1	8D-8259	CLAMP	N		11.70	11.70
7	101-2844	ANTIFREEZE	S		9.81	68.67
1	129-2151	ANTIFREEZE	S		45.07	45.07
TOTAL PARTS				SEG. 01		260.46 *
SEGMENT 01 TOTAL				F/R LBR		1837.72 *
						2098.18 T

**RECONDITION ENGINE**

HEAD, CYLINDERS, ROD BEARINGS, TURBO, WATER PUMP

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3306 08Z54672 ARR 7W4102

1	OR-1004		PUMP GP WTR	S	362.39	362.39
1			CORE CHARGE	S	331.48	331.48
1-			CORE RETURN	S	331.48	331.48-
1	OR-2549		HEAD CYL REM	S	998.88	998.88
1			CORE CHARGE	S	1982.28	1982.28
1-			CORE RETURN	S	1982.28	1982.28-
6	OR-4488		CYL KIT	S	308.64	1851.84
6			CORE CHARGE	S	206.67	1240.02
6-			CORE RETURN	S	206.67	1240.02-
1	OR-5948		REB TURBO G	N	755.16	755.16
1			CORE CHARGE	N	834.64	834.64
1-			CORE RETURN	N	834.64	834.64-
4	OS-1571		CAP SCREW	S	.45	1.80
4	1B-5355		NUT	S	.17	.68
1	1N-4102		HOSE	S	8.95	8.95
3	1R-0739		FILTER AS	S	6.55	19.65
1	1R-0750		FUEL FILTER	S	7.56	7.56
16	2N-2766		LOCK NUT	S	2.77	44.32
1	2W-4561		GASKET	S	1.56	1.56
9	3E-9714		15W40 OIL 1G	S	9.00	81.00
2	4B-5167		WASHER	S	1.59	3.18
3	4C-4200		PAINT YELLOW	S	5.45	16.35
6	4W-5739		BEARING	S	16.37	98.22
1	5F-3106		SEAL	S	3.31	3.31
2	5L-8855		RING	S	3.52	7.04
10	6V-1426		STUD	S	5.19	51.90
2	6V-1427		STUD	S	5.55	11.10
1	6V-5988		KIT GASKET	N	60.31	60.31

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4	7L-3195		BOLT	S	3.17	12.68		
1	7N-0200		GASKET	S	2.48	2.48		
1	7N-0944		GASKET	S	2.36	2.36		
1	8C-0614		KIT GASKET	S	67.23	67.23		
1	8N-5779		COUPLING	S	126.09	126.09		
1	8T-1622		KIT GASKET	S	250.35	250.35		
1	8T-2822		RECORDER	S	2.68	2.68		
1	9Y-0629		PLATE	S	20.45	20.45		
2	9Y-0630		PLATE	S	21.76	43.52		
1	9Y-6089		GASKET	S	3.07	3.07		
1	111-8010		REGULATOR	S	35.13	35.13		
1	131-6645		HOSE	S	7.18	7.18		
1	150-3724		GASKET	S	1.01	1.01		

TOTAL PARTS SEG. 02 4959.43 \*

F/R LBR 2488.11 \*

5.00 10WT HYD OIL GAL 24.60

TOTAL MISC CHGS SEG. 02 24.60 \*

SEGMENT 02 TOTAL 7472.14 T

### INSTALL CRANKSHAFT MAIN BEARING

7	4W-5738		BEARING	S	25.58	179.06		
2	100-3652		THRUST-PLATE	S	22.15	44.30		

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TOTAL PARTS SEG. 03 223.36 \*

F/R LBR 266.64 \*

SEGMENT 03 TOTAL 490.00 T

### DYNAMOMETER TEST ENGINE

12.00 DIESEL GAL F/R LBR 819.64 \*  
30.36

TOTAL MISC CHGS SEG. 04 30.36 \*

SEGMENT 04 TOTAL 850.00 T

### INSPECT DRIVE CHAIN

F/R LBR 95.00 \*

SEGMENT 05 TOTAL 95.00 T

### REPLACE FLYWHEEL HOUSING

WITH USED HOUSING

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QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION		

1	138-3069		GASKET KIT	S	72.64	72.64
1	7W9324		HOUSING FLY	N	1032.00	1032.00
TOTAL PARTS					SEG. 06	1104.64 *
					F/R LBR	710.36 *
SEGMENT 06 TOTAL						1815.00 T

### REPLACE CAMSHAFT

1	0R-3023		CAMSHAFT KT	S	589.05	589.05
1			CORE CHARGE	S	316.41	316.41
1-			CORE RETURN	S	316.41	316.41-
6	3E-6914		BOLT	S	1.39	8.34
2	4B-3938		PLUG	S	2.48	4.96
1	5S-7630		BEARING	S	16.45	16.45
4	7M-4046		BEARING	S	22.69	90.76
1	8N-4110		BEARING	S	30.82	30.82
1	138-7720		GASKET KIT	S	89.75	89.75
1	196-9988		BEARING-SLEE	S	13.49	13.49
TOTAL PARTS					SEG. 07	843.62 *
					F/R LBR	986.38 *
SEGMENT 07 TOTAL						1830.00 T

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# NC MACHINERY CO.

## INVOICE

WA - (425) 251-9800  
AK - (907) 786-7500

Please Remit To: N C Machinery  
P.O. Box 11626  
Tacoma, WA 98411-6626

SOLD TO  
J.R. HAYES & SONS, INC.  
22430 SE 231ST  
MAPLE VALLEY WA

SHIP TO  
J R HAYES & SONS

98038-8272

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV	SALESMAN	TERMS	PAGE
SEW0060141	04-15-04	0128700	G02-27253 TP			21	W	MDL	2	6
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA			INV SEQ NO.		
SE48377	02-26-04	10	10	10				3155601		
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING		MACH ID NO.		
AA	14G	096U07774			G2	14812.0		0014193		
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION			

### MACHINE/GRIND/MILL EXHAUST MANIFOLD

1.00	81567SES		EXHAUST MANIFOLD			175.00
			TOTAL MISC CHGS	SEG. 08		175.00 *
			SEGMENT 08 TOTAL			175.00 T

### REMV RECONDITION & INSTL SIDESHIFT CYLINDER

1	186-4392		SEAL KIT	N		77.52	77.52
1	222-3117		CLEANER-BRAK	S		2.03	2.03
1	225-3281		SEAL-WIPER	S		6.55	6.55
			TOTAL PARTS	SEG. 09			86.10 *
				F/R LBR			892.79 *
1.00	78142SES		RECHROME				295.11
			TOTAL MISC CHGS	SEG. 09			295.11 *
			SEGMENT 09 TOTAL				1274.00 T

### REPLACE BRAKE LINES

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SEW0060141	04-15-04	0128700	G02-27253 TP		21	W	MDL	2	7
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA		INV SEQ NO.		
SE48377	02-26-04	10	10	10			3155601		
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER	METER READING		MACH ID NO.		
AA	14G	096U07774		G2	14812.0		0014193		
QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION			

RIGHT SIDE REAR TANDEM	FRONT AND REAR TUBE				
1 8W-9006	TUBE A	N		20.43	20.43
1 8W-9007	TUBE A	N		20.43	20.43
TOTAL PARTS			SEG. 10		40.86 *
			F/R LBR		66.14 *
SEGMENT 10 TOTAL					107.00 T

### INSPECT DRIVE SHAFT

FOR HYDRAULIC PUMP; REPLACE U-JOINTS IF NEEDED.

8 OS-0484	BOLT	S		.85	6.80
2 9P-0356	BEARING	S		109.31	218.62
TOTAL PARTS			SEG. 11		225.42 *
			F/R LBR		144.58 *
SEGMENT 11 TOTAL					370.00 T

### REMOVE & INSTALL TRANSMISSION

3 1P-8116	SEAL-O-RING	S		.62	1.86
2 3D-2824	SEAL O RING	S		1.07	2.14

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PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA		INV SEQ NO.	
SE48377	02-26-04	10	10	10			3155601	
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER	METER READING		MACH ID NO.	
AA	14G	096U07774		G2	14812.0		0014193	
QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION		

3	3D-2992		SEAL-O-RING	S	1.07	3.21		
2	4D-1577		SEAL O RING	S	4.77	9.54		
2	4F-7952		SEAL	S	1.66	3.32		
2	4F-8946		SEAL	S	1.32	2.64		
2	7F-8268		SEAL O RING	S	1.91	3.82		
1	8F-6711		SEAL	S	2.00	2.00		
2	8M-4438		SEAL O RING	S	1.79	3.58		
2	9H-0846		SEAL O RING	S	7.45	14.90		
TOTAL PARTS					SEG. 12	47.01 *		
					F/R LBR	1107.99 *		
SEGMENT 12 TOTAL						1155.00 T		

### REBEARING & RESEAL TRANSMISSION

1	1P-9261		RING	S	20.95	20.95		
1	1R-0719		HYDR ELEMENT	S	7.08	7.08		
2	3D-2824		SEAL O RING	S	1.07	2.14		
2	4C-4200		PAINT YELLOW	S	5.45	10.90		
2	6P-1735		LOCKWASHER	S	2.10	4.20		
2	6V-0852		CAP	S	2.53	5.06		
2	6V-9746		SEAL O RING	S	.80	1.60		
1	6W-4749		WASHER	N	5.27	5.27		
1	6W-4750		NUT	S	45.39	45.39		
2	6Y-2027		DISC	S	49.56	99.12		
1	8T-7046		KIT GASKET	N	24.30	24.30		

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SEWO0060141	04-15-04	0128700	G02-27253 TP	21	W	MDL	2	9
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA		INV SEQ NO.	
SE48377	02-26-04	10	10	10			3155601	
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER	METER READING		MACH ID NO.	
AA	14G	096U07774		G2	14812.0		0014193	
QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION		

1	8T-7047		KIT GASKET	N	196.37	196.37		
1	8T-7048		KIT GASKET	N	32.31	32.31		
1	116-8709		BRG KIT-TX	N	1285.41	1285.41		
1	118-2423		GASKET KIT	N	6.71	6.71		
1	139-6182		GASKET KIT	N	319.05	319.05		
TOTAL PARTS					SEG. 13	2065.86 *		
					F/R LBR	4856.50 *		
SEGMENT 13 TOTAL						6922.36 T		

PERFORM SPECIAL ADJUSTMENT

1	OR-0000		REBUILD CREDIT	N	.02	.02		
1-	OR-0000		REBUILD CREDIT	N	1238.19	1238.19-		
TOTAL PARTS					SEG. 14	1238.17-*		
SEGMENT 14 TOTAL						1238.17-T		

MISC. SUPPLIES						250.00 T		
5% BLOCK LABOR						713.59-T		

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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION			

TUKWILA TAX  
\* \* \* INVOICE COPY \* \* \*

2019.77 T

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<b>PAY THIS AMOUNT</b>	24971.69
<b>AMOUNT CREDIT</b>	

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