

Scrapers / Machine Inspection

Date: 4-9-18 Mechanic: Brian Mechanic Hrs: 3
 250 Hour Service: Annual Service: SMR: 6197

| Engine | | | | | | Notes |
|-------------|-------------|---------|-----|-------|--------|-------|
| | Inspect /Ck | Replace | Qty | Wt. | Sample | |
| Engine Oil | | ✓ | 16g | 15-40 | N/A | |
| Filters | | ✓ | | | | |
| Air Filters | | ✓ | | | | |
| Fuel | | ✓ | | | | |
| Fuel Screen | ✓ | | | | | |
| Water Sep | N/A | | | | | |
| Coolant | ✓ | | | | | |
| Belts | ✓ | | | | | |
| Hoses | ✓ | | | | | |

| Hydraulic | | | | | | Notes |
|----------------------|-------------|---------|-----|-----|--------|-------|
| | Inspect /Ck | Replace | Qty | Wt. | Sample | |
| Hydraulic Oil | ✓ | | | | | |
| Filters | | ✓ | | | | |
| Hoses | ✓ | | | | | |
| Cylinders & Bushings | ✓ | | | | | |
| Steering Oil | ✓ | | | | | |
| Steering Filter | | ✓ | | | | |

| Drive Train | | | | | | Notes |
|----------------|-------------|---------|-----|-----|--------|-------|
| | Inspect /Ck | Replace | Qty | Wt. | Sample | |
| Transmission | ✓ | | | | | |
| Filters | | ✓ | | | | |
| Transm. Screen | N/A | | | | | |
| Diffs. | ✓ | | | | | |
| Planitaries | ✓ | | | | | |
| Hubs | ✓ | | | | | |
| Retarder | ✓ | | | | | |

| General Inspection | | | Notes |
|--------------------|-------------|--------|----------------------|
| | Inspect /Ck | Grease | |
| Edges | ✓ | | |
| Controls | | ✓ | |
| Drivelines | | ✓ | |
| Fan Hub | | ✓ | |
| Brake Pedal | | ✓ | |
| Batteries & Cables | ✓ | | |
| Back Up Alarm | ✓ | | |
| Lights | ✓ | | |
| Seat Belt & Seat | ✓ | | |
| Tac Lock | ✓ | | |
| Horn | ✓ | | |
| Tires | ✓ | | 65 PSI Front 60 Rear |



Date: 6-15-17 Mechanic: Brian/Mark Mechanic Hrs: 9
 250 Hour Service: Annual Service: SMR: 5863

| Engine | | | | | | |
|-------------|-------------|---------|------|-------|--------|-------|
| | Inspect /Ck | Replace | Qty | Wt. | Sample | Notes |
| Engine Oil | | ✓ | 16 g | 15-40 | | |
| Filters | | ✓ | | | | |
| Air Filters | | ✓ | | | | |
| Fuel | | ✓ | | | | |
| Fuel Screen | | ✓ | | | | |
| Water Sep | N/A | | | | | |
| Coolant | ✓ | | | | | |
| Belts | ✓ | | | | | |
| Hoses | ✓ | | | | | |

| Hydraulic | | | | | | |
|----------------------|-------------|---------|-----|-----|--------|-------|
| | Inspect /Ck | Replace | Qty | Wt. | Sample | Notes |
| Hydraulic Oil | ✓ | | | | | |
| Filters | | ✓ | | | | |
| Hoses | ✓ | | | | | |
| Cylinders & Bushings | ✓ | | | | | |
| Steering Oil | ✓ | | | | | |
| Steering Filter | | ✓ | | | | |

| Drive Train | | | | | | |
|----------------|-------------|---------|-----|-----|--------|-------|
| | Inspect /Ck | Replace | Qty | Wt. | Sample | Notes |
| Transmission | ✓ | | | | | |
| Filters | | ✓ | | | | |
| Transm. Screen | N/A | | | | | |
| Diffs. | ✓ | | | | | |
| Planitaries | | | | | | |
| Hubs | ✓ | | | | | |
| Retarder | ✓ | | | | | |

| General Inspection | | | |
|--------------------|-------------|--------|---------------|
| | Inspect /Ck | Grease | Notes |
| Edges | ✓ | | CR Air Intake |
| Controls | ✓ | | |
| Drivelines | ✓ | | |
| Fan Hub | ✓ | | |
| Brake Pedal | ✓ | | |
| Batteries & Cables | ✓ | | |
| Back Up Alarm | ✓ | | |
| Lights | ✓ | | |
| Seat Belt & Seat | ✓ | | |
| Tac Lock | ✓ | | |
| Horn | ✓ | | |
| Tires | 65 PSI | | |

WA - (425) 251-9800
AK - (907) 786-7500

Please Remit To: N C Machinery
P.O. Box 11626
Tacoma, WA 98411-6626

SOLD TO
JR HAYES & SONS INC
22430 SE 231ST ST
MAPLE VALLEY WA

SHIP TO

98038-8272

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NUMBER | CUSTOMER ORDER NUMBER | STORE | DIV | SALESMAN | TERMS | PAGE |
|----------------|--------------|-----------------|-----------------------|-------|------------------|---------------|-------------|-------------|
| SEW00079719 | 10-20-06 | 0128700 | 11362 | 21 | W | MDL | 2 | 1 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | | INV SEQ NO. |
| SE63918 | 09-18-06 | 10 | 10 | 10 | | | | 4337160 |
| MAKE | MODEL | SERIAL NUMBER | | | EQUIPMENT NUMBER | METER READING | MACH ID NO. | |
| AA | 641 | 041M00130 | | | S24 | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | | UNIT PRICE | EXTENSION | |

RECONDITION RETARDER

| | | | | | | |
|------------------|---------|--|-------------|---|---------|-----------|
| 2 | 5D-5957 | | SEAL | S | 13.75 | 27.50 |
| 2 | 5D-5958 | | SEAL | S | 14.24 | 28.48 |
| 1 | 5D-5959 | | SEAL | S | 22.64 | 22.64 |
| 1 | 5D-6642 | | SEAL O RING | S | 10.67 | 10.67 |
| 1 | 6D-4332 | | SEAL | S | 11.71 | 11.71 |
| 2 | 6D-6782 | | SEAT A | S | 130.52 | 261.04 |
| 2 | 9D-6354 | | SEAL | S | 322.55 | 645.10 |
| TOTAL PARTS | | | | | SEG. 01 | 1007.14 * |
| | | | | | F/R LBR | 597.86 * |
| SEGMENT 01 TOTAL | | | | | | 1605.00 T |

RECONDITION TORQUE DIVIDER

| | | | | | | |
|---|---------|--|-------------|---|--------|--------|
| 3 | 1B-2790 | | CAP SCREW | S | .31 | .93 |
| 1 | 1S-1628 | | BEARING | S | 662.19 | 662.19 |
| 1 | 1S-7527 | | GASKET | S | 2.61 | 2.61 |
| 1 | 1T-0073 | | ROLLER A | S | 309.08 | 309.08 |
| 4 | 1T-0131 | | SCREW | S | 3.29 | 13.16 |
| 1 | 1T-0132 | | SEAL | S | 4.76 | 4.76 |
| 1 | 1T-0136 | | SEAL O RING | S | 3.70 | 3.70 |
| 4 | 1T-0141 | | RING | S | 4.66 | 18.64 |
| 1 | 1T-0146 | | GASKET | S | 3.55 | 3.55 |

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| SE63918 | 09-18-06 | 10 | 10 | 10 | | | | 4337160 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACH ID NO. | | |
| AA | 641 | 041M00130 | | S24 | | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | UNIT PRICE | EXTENSION | | | | |
| 11 | 1T-0148 | | ROLLER | S | 3.43 | 37.73 | | | |
| 1 | 1T-0163 | | CONE-SPL | S | 19.80 | 19.80 | | | |
| 1 | 1T-0295 | | RACE | S | 33.66 | 33.66 | | | |
| 1 | 1T-0299 | | CUP | S | 10.46 | 10.46 | | | |
| 1 | 1T-0306 | | SHIM | S | 5.43 | 5.43 | | | |
| 1- | 1T-0306 | | SHIM | S | 4.77 | 4.77- | | | |
| 2 | 1T-0307 | | SHIM | S | 3.35 | 6.70 | | | |
| 2- | 1T-0307 | | SHIM | S | 2.75 | 5.50- | | | |
| 4 | 1T-0388 | | BOLT | N | 5.35 | 21.40 | | | |
| 1 | 1T-0411 | | SHIM | S | 2.58 | 2.58 | | | |
| 3 | 1T-0412 | | SHIM | S | 2.56 | 7.68 | | | |
| 1 | 1T-0638 | | BEARING | S | 258.95 | 258.95 | | | |
| 4 | 1T-0677 | | RING | S | 31.39 | 125.56 | | | |
| 1 | 1T-0678 | | BEARING | S | 127.12 | 127.12 | | | |
| 4 | 2A-5349 | | STUD | N | 3.01 | 12.04 | | | |
| 1 | 2H-2213 | | BEARING | S | 3.00 | 3.00 | | | |
| 1 | 2H-3517 | | INNER BRG | S | 61.53 | 61.53 | | | |
| 3 | 2H-3932 | | SEAL | S | 1.62 | 4.86 | | | |
| 1 | 2M-1672 | | BEARING | S | 3.16 | 3.16 | | | |
| 1 | 2M-2489 | | SEAL | S | 5.01 | 5.01 | | | |
| 1 | 2M-3340 | | SEAL | S | 7.77 | 7.77 | | | |
| 6 | 2M-3341 | | LOCK | S | 3.43 | 20.58 | | | |
| 1 | 2M-3553 | | GASKET | S | 1.04 | 1.04 | | | |
| 1 | 2M-3963 | | RING | S | 32.59 | 32.59 | | | |
| 1 | 2M-3964 | | RING | S | 29.02 | 29.02 | | | |
| 1 | 2S-1410 | | RETAINER | N | 73.17 | 73.17 | | | |
| 20 | 3B-4505 | | LOCKWASHER | S | .04 | .80 | | | |
| 60 | 3B-4506 | | LOCKWASHER | S | .04 | 2.40 | | | |
| 20 | 3B-4508 | | LOCKWASHER | S | .13 | 2.60 | | | |

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| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE63918 | 09-18-06 | 10 | 10 | 10 | | | 4337160 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACH ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | EXTENSION | | |
| 1 | 3D-0053 | | BEARING | S | 55.47 | 55.47 | | |
| 2 | 3D-1115 | | GASKET | S | 2.38 | 4.76 | | |
| 1 | 3H-4193 | | RING | N | 6.96 | 6.96 | | |
| 8 | 3J-1907 | | SEAL | S | .76 | 6.08 | | |
| 1 | 3J-7354 | | SEAL O RING | S | .68 | .68 | | |
| 2 | 3K-0360 | | SEAL | S | .90 | 1.80 | | |
| 1 | 3S-2671 | | DISC A | S | 130.40 | 130.40 | | |
| 1 | 3S-2674 | | GEAR | N | 705.85 | 705.85 | | |
| 18 | 3S-2713 | | NUT | S | .20 | 3.60 | | |
| 1 | 4C-4200 | | PAINT YELLOW | S | 7.06 | 7.06 | | |
| 2 | 4C-4205 | | PRIMER YELLO | S | 5.90 | 11.80 | | |
| 1 | 4M-8808 | | GASKET | S | 8.46 | 8.46 | | |
| 1 | 5B-5947 | | GASKET | S | 4.92 | 4.92 | | |
| 2 | 5F-8000 | | RING | S | 2.21 | 4.42 | | |
| 2 | 5H-1351 | | PIN | S | .21 | .42 | | |
| 1 | 5H-4020 | | COVER | S | 12.70 | 12.70 | | |
| 22 | 5H-4966 | | SPRING | S | 1.52 | 33.44 | | |
| 22 | 5H-4969 | | FOLLOWER | S | 2.27 | 49.94 | | |
| 6 | 5M-2054 | | BEARING A | S | 9.39 | 56.34 | | |
| 1 | 5M-2057 | | SEAL | S | 1.54 | 1.54 | | |
| 6 | 5M-2976 | | LOCK | S | 1.90 | 11.40 | | |
| 1 | 5M-3328 | | GEAR | N | 2629.73 | 2629.73 | | |
| 1 | 5M-3391 | | SPACER | N | 113.80 | 113.80 | | |
| 1 | 5M-3396 | | BEARING | S | 28.51 | 28.51 | | |
| 1 | 5M-3954 | | GASKET | S | 1.92 | 1.92 | | |
| 1 | 5M-6228 | | BEARING | S | 3.49 | 3.49 | | |
| 2 | 5S-7835 | | SEAL O RING | S | 49.30 | 98.60 | | |
| 1 | 5S-7835 | | SEAL O RING | S | 48.63 | 48.63 | | |
| 1 | 6D-4332 | | SEAL | S | 11.71 | 11.71 | | |

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| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | EXTENSION | | |

| | | | | | | | | |
|----|---------|--|-------------|---|--------|--------|--|--|
| 3 | 6F-4855 | | SEAL | S | .90 | 2.70 | | |
| 1 | 6H-3461 | | RING | S | 43.26 | 43.26 | | |
| 1- | 6H-3461 | | RING | S | 42.08 | 42.08- | | |
| 1 | 6P-8259 | | RING | S | 63.34 | 63.34 | | |
| 3 | 6V-0852 | | CAP | S | 3.10 | 9.30 | | |
| 2 | 6V-3965 | | NIPPLE A | S | 13.83 | 27.66 | | |
| 1 | 7H-6967 | | BEARING | S | 18.83 | 18.83 | | |
| 1 | 7M-8464 | | GASKET | S | 1.87 | 1.87 | | |
| 1 | 7M-8514 | | RING | S | 8.75 | 8.75 | | |
| 1- | 7M-8514 | | RING | S | 7.47 | 7.47- | | |
| 1 | 7M-8515 | | SLEEVE | N | 321.99 | 321.99 | | |
| 6 | 8E-8304 | | DISC | S | 4.83 | 28.98 | | |
| 2 | 8M-1058 | | LOCK-NUT | S | 2.52 | 5.04 | | |
| 4 | 8M-4435 | | SEAL O RING | S | 2.40 | 9.60 | | |
| 8 | 8M-4437 | | SEAL O RIN | S | 1.96 | 15.68 | | |
| 2 | 8M-4438 | | SEAL O RING | S | 1.92 | 3.84 | | |
| 2 | 8M-4443 | | SEAL O RIN | S | 3.88 | 7.76 | | |
| 1 | 8M-4445 | | SEAL O RIN | S | 2.60 | 2.60 | | |
| 14 | 8M-4986 | | SEAL O RING | S | 3.48 | 48.72 | | |
| 2 | 8M-4987 | | SEAL O RIN | S | 3.45 | 6.90 | | |
| 10 | 8M-4988 | | SEAL O RIN | S | 2.81 | 28.10 | | |
| 1 | 8M-4989 | | SEAL O RIN | S | 7.01 | 7.01 | | |
| 1 | 8M-4991 | | SEAL O RIN | S | 3.76 | 3.76 | | |
| 1 | 8M-5127 | | SEAL O RING | S | 1.76 | 1.76 | | |
| 3 | 8M-5136 | | DISC A | S | 61.41 | 184.23 | | |
| 2 | 8M-5248 | | SEAL O RIN | S | 3.09 | 6.18 | | |
| 1 | 8M-5249 | | SEAL O RIN | S | 3.56 | 3.56 | | |
| 1 | 8M-5253 | | SEAL O RIN | S | 2.00 | 2.00 | | |
| 6 | 8M-8157 | | SEAL O RING | S | 1.68 | 10.08 | | |

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| | | | | | | | | |
|------------------|----------|--|------------------|---|---------|------------|--|--|
| 1 | 8M-8282 | | SEAL O RING | S | 2.00 | 2.00 | | |
| 1 | 8M-8468 | | SEAL O RING | S | 1.32 | 1.32 | | |
| 1 | 8M-8556 | | SLEEVE | S | 458.59 | 458.59 | | |
| 5 | 8M-8575 | | SHIM | S | 2.09 | 10.45 | | |
| 2 | 8M-8576 | | SHIM | S | 2.30 | 4.60 | | |
| 2 | 8M-8576 | | SHIM | S | 2.30 | 4.60 | | |
| 2 | 8S-9084 | | RING | S | 36.21 | 72.42 | | |
| 1 | 9H-0846 | | SEAL O RING | S | 9.23 | 9.23 | | |
| 3 | 9S-1325 | | LOCK | S | 3.20 | 9.60 | | |
| 1 | 9S-4185 | | PLUG | S | 8.10 | 8.10 | | |
| 2 | 222-3117 | | CLEANER-BRAK | S | 2.69 | 5.38 | | |
| TOTAL PARTS | | | | | SEG. 02 | 7292.40 * | | |
| | | | | | F/R LBR | 3840.00 * | | |
| 1.00 | | | SPO SHIP&HANDLE | | | 12.00 | | |
| 1.00 | | | SPO SHIP&HANDLE | | | 12.00 | | |
| 1.00 | | | SPO SHIP&HANDLE | | | 12.00 | | |
| 1.00 | | | LAX SHIP&HANDLE | | | 27.00 | | |
| 3.00 | | | MOR SHIP&HANDLE | | | 336.00 | | |
| 2.00 | | | 10WT HYD OIL GAL | | | 17.20 | | |
| TOTAL MISC CHGS | | | | | SEG. 02 | 416.20 * | | |
| SEGMENT 02 TOTAL | | | | | | 11548.60 T | | |

PERFORM SPECIAL ADJUSTMENT

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| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | EXTENSION | | |

PARTS LEGACY CREDIT

| | | | | | | |
|----|---------|--|------------------|---------|---------|-----------|
| 1 | 0R-0000 | | REBUILD CREDIT | N | .02 | .02 |
| 1- | 0R-0000 | | REBUILD CREDIT | N | 1029.78 | 1029.78- |
| | | | TOTAL PARTS | SEG. 03 | | 1029.76-* |
| | | | SEGMENT 03 TOTAL | | | 1029.76-T |

5% BLOCK LABOR 221.89-T

TUKWILA TAX 1047.37 T

* * * INVOICE COPY * * *

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| | |
|--------------------------|----------|
| PAY THIS AMOUNT ▶ | 12949.32 |
| AMOUNT CREDIT ▶ | |

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NC N C MACHINERY CO.

INVOICE

WA - (425) 251-9800
AK - (907) 786-7500

Please Remit To: N C Machinery
P.O. Box 11626
Tacoma, WA 98411-6626

SOLD TO
JR HAYES & SONS INC
22430 SE 231ST ST
MAPLE VALLEY WA

SHIP TO

98038-8272

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NUMBER | CUSTOMER ORDER NUMBER | STORE | DIV | SALESMAN | TERMS | PAGE |
|----------------|--------------|-----------------|-----------------------|------------------|---------------|-----------|-------------|------|
| SEW0079715 | 10-20-06 | 0128700 | 11144 | 21 | W | MDL | 2 | 1 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE63451 | 08-18-06 | 10 | 10 | 10 | | | 4337125 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACH ID NO. | |
| AA | 641 | 041M00130 | | S24 | 4761.0 | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | EXTENSION | | |

REMOVE & INSTALL ENGINE

| | | | | | | |
|----|---------|--------------|---|--|-------|-------|
| 1 | 0T-0225 | GASKET | S | | 1.58 | 1.58 |
| 1 | 1H-7339 | SEAL | S | | 3.10 | 3.10 |
| 1 | 1H-9027 | GASKET | S | | .86 | .86 |
| 1 | 1P-3700 | SEAL | S | | 1.48 | 1.48 |
| 1 | 1P-3703 | SEAL | S | | 1.83 | 1.83 |
| 1 | 1S-2174 | SEAL-O-RING | S | | 4.98 | 4.98 |
| 1 | 2H-3935 | SEAL | S | | 3.76 | 3.76 |
| 1 | 2H-6338 | SEAL | S | | 3.45 | 3.45 |
| 1 | 2L-5970 | SLEEVE | S | | 3.32 | 3.32 |
| 2 | 2M-5173 | SEAL | S | | 9.78 | 19.56 |
| 1 | 2S-4080 | GASKET | S | | 3.10 | 3.10 |
| 1 | 2S-6913 | VEE BELT SET | N | | 86.64 | 86.64 |
| 2 | 3D-1115 | GASKET | S | | 2.38 | 4.76 |
| 1 | 4H-1722 | SEAL | S | | 3.88 | 3.88 |
| 4 | 4H-2662 | SLEEVE | S | | 1.82 | 7.28 |
| 1 | 4H-7869 | GASKET | S | | 2.90 | 2.90 |
| 2 | 4J-0524 | SEAL-O-RING | S | | 2.12 | 4.24 |
| 3 | 4J-5267 | SEAL-O-RING | S | | 1.52 | 4.56 |
| 1 | 4M-0189 | SEAL O RING | S | | 3.48 | 3.48 |
| 2 | 5F-3999 | SEAL | S | | 3.66 | 7.32 |
| 1 | 5H-2767 | SEAL | S | | 1.46 | 1.46 |
| 1 | 5H-8848 | RING | S | | 2.85 | 2.85 |
| 1 | 5M-0684 | GASKET | S | | 1.94 | 1.94 |
| 6 | 5P-0598 | CLAMP | S | | 3.96 | 23.76 |
| 14 | 5P-0764 | CM-HOSE STK | S | | 1.42 | 19.88 |
| 22 | 5P-1260 | CM-HOSE STK | S | | .78 | 17.16 |

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|----------------|--------------|-----------------|-----------------------|------------------|---------------|-----------|-------------|------|
| SEW00079715 | 10-20-06 | 0128700 | 11144 | 21 | W | MDL | 2 | 2 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE63451 | 08-18-06 | 10 | 10 | 10 | | | 4337125 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACH ID NO. | |
| AA | 641 | 041M00130 | | S24 | 4761.0 | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | EXTENSION | | |
| 14 | 5P-1269 | | CM-HOSE STK | | 1.88 | 26.32 | | |
| 6 | 5P-1717 | | CLAMP | | 4.89 | 29.34 | | |
| 2 | 6I-2503 | | ELEMENT AS | | 39.33 | 78.66 | | |
| 1 | 6L-1883 | | GASKET | | 2.09 | 2.09 | | |
| 1 | 7M-6918 | | GASKET | | 3.68 | 3.68 | | |
| 1 | 7M-9615 | | GASKET | | 2.49 | 2.49 | | |
| 1 | 8F-5092 | | GASKET | | 1.92 | 1.92 | | |
| 1 | 8H-0273 | | SEAL-O-RING | | 5.07 | 5.07 | | |
| 1 | 8M-2331 | | GASKET | | 1.34 | 1.34 | | |
| 4 | 8M-4390 | | SEAL O RIN | | 4.75 | 19.00 | | |
| 4 | 8M-4437 | | SEAL O RIN | | 1.96 | 7.84 | | |
| 12 | 8M-4986 | | SEAL O RING | | 3.48 | 41.76 | | |
| 8 | 8M-4987 | | SEAL O RIN | | 3.45 | 27.60 | | |
| 10 | 8M-4988 | | SEAL O RIN | | 2.81 | 28.10 | | |
| 1 | 8M-4989 | | SEAL O RIN | | 7.01 | 7.01 | | |
| 6 | 8M-5661 | | SEAL O RING | | 4.08 | 24.48 | | |
| 3 | 8S-2332 | | BOLT | | 7.96 | 23.88 | | |
| 7 | 8T-9572 | | 30W TDTO 5G | | 55.10 | 385.70 | | |
| 2 | 9F-7283 | | RING | | 4.03 | 8.06 | | |
| 1 | 9H-0846 | | SEAL O RING | | 9.23 | 9.23 | | |
| 1 | 9H-3360 | | SEAL | | 9.78 | 9.78 | | |
| 1 | 9M-0385 | | PLATE | | 3.51 | 3.51 | | |
| 13 | 122-6872 | | L/M HOSE-IN | | .37 | 4.81 | | |
| 1 | 124-2052 | | COUPLING | | 17.41 | 17.41 | | |
| 1 | 124-2069 | | COUPLING | | 24.85 | 24.85 | | |
| 7 | 129-2151 | | ANTIFREEZE | | 51.43 | 360.01 | | |
| 2 | 247-0763 | | HARDWARE KT | | 2.72 | 5.44 | | |
| 3 | 247-0764 | | HARDWARE KT | | 3.09 | 9.27 | | |

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|----------------|--------------|-----------------|-----------------------|------------------|---------------|-----------|-------------|------|
| SEW00079715 | 10-20-06 | 0128700 | 11144 | 21 | W | MDL | 2 | 3 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE63451 | 08-18-06 | 10 | 10 | 10 | | | 4337125 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACH ID NO. | |
| AA | 641 | 041M00130 | | S24 | 4761.0 | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | EXTENSION | | |

| | | | | |
|------|--|------------------|---------|-----------|
| | | TOTAL PARTS | SEG. 01 | 1407.78 * |
| | | | F/R LBR | 5760.00 * |
| 1.00 | | SPO SHIP&HANDLE | | 12.00 |
| 1.00 | | SPO SHIP&HANDLE | | 13.00 |
| 1.00 | | SPO SHIP&HANDLE | | 12.00 |
| 1.00 | | SPO SHIP&HANDLE | | 12.00 |
| 1.00 | | HOSE LABOR | | 15.00 |
| | | TOTAL MISC CHGS | SEG. 01 | 64.00 * |
| | | SEGMENT 01 TOTAL | | 7231.78 T |

REMOVE & INSTALL TORQUE DIVIDER

| | | | | | |
|---|----------|--------------|---------|-----------|--------|
| 1 | 1R-0741 | HYDR ELEMENT | S | 8.69 | 8.69 |
| 6 | 7M-6952 | O RING | S | 11.28 | 67.68 |
| 6 | 8T-9580 | 10W HYD 5GAL | S | 51.56 | 309.36 |
| 1 | 9D-6854 | HOSE | N | 78.08 | 78.08 |
| 1 | 199-7955 | INDICATOR-CO | S | 55.50 | 55.50 |
| 1 | 200-5237 | INDICATOR-CO | N | 55.45 | 55.45 |
| | | TOTAL PARTS | SEG. 02 | 574.76 * | |
| | | TOTAL LABOR | SEG. 02 | 1709.00 * | |

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CONT'D

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|----------------|--------------|-----------------|-----------------------|------------------|---------------|-----------|-------------|------|
| SEW00079715 | 10-20-06 | 0128700 | 11144 | 21 | W | MDL | 2 | 4 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE63451 | 08-18-06 | 10 | 10 | 10 | | | 4337125 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACH ID NO. | |
| AA | 641 | 041M00130 | | S24 | 4761.0 | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | EXTENSION | | |

SEGMENT 02 TOTAL 2283.76 T

 TROUBLESHOOT ENGINE

TOTAL LABOR SEG. 03 2616.50 *
 SEGMENT 03 TOTAL 2616.50 T

 TRAVEL TO/FROM TIME

F/R ALL 2818.50 *
 SEGMENT 99 TOTAL 2818.50 T

 5% BLOCK LABOR 504.28-T
 PIERCE CO UNINC TAX 1184.59 T
 * * * INVOICE COPY * * *

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| | |
|--------------------------|----------|
| PAY THIS AMOUNT ▶ | 15630.85 |
| AMOUNT CREDIT ▶ | |

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- Removed cylinder heads and oil pan. Discovered rod bearing and piston failure of #8 cylinder. Crankshaft was damaged and engine needed to be removed.

Discovered Torque Divider beginning to fail upon removal. A replacement was not readily available and one had to be built for this machine.

Turbocharger was a smaller design on replacement engine. Parts needed to adapt to the smaller style were taken from customer stock.

Parts needed were:

1-9M6957 exhaust elbow (used)
1-9M6958 coupling (new)
1-9M8450 intake elbow (used)

Replaced air compressor with rebuilt from customer stock.
Midland 277730X

Replaced water temperature gauge and transmission oil temperature gauge. Water temp. gauge was damaged and not working. Transmission oil temp gauge was non readable due to moisture in gauge.

Replaced outer air filters. Repaired damaged threads in air cleaner housing by installing thread inserts in 4 holes.

Installed new fan belts and coolant hoses as needed. Filled cooling system with ELC.

Drained remainder of transmission oil. Filled transmission system with TDTO 30 wt. Replaced transmission filter.

Replaced o'rings and gaskets for all hoses and lines that were opened. Replaced hoses as needed. Replaced hardware as needed.

Repaired 6 belly pan bolt holes by drilling and tapping oversize.

Re-used main hydraulic oil as it was drained into a clean container through a controlled drain valve and kept clean. All other hydraulic oil was discarded and replaced.

Repaired wiring as needed.

Ran engine and tested for operation and leaks. Tested torque divider and transmission operation.

Dominic Miani 9/28/06

SERVICE REPORT

CATERPILLAR

| | | | |
|--|--|--|---|
| DEALER CODE H339 | WORK ORDER SE63451 | SEG. 01 | CUSTOMER NAME J.R. HAYES & SONS |
| DATE 09-28-06 PAGE 1 OF 2 | EMPLOYEE IDENTIFICATION 0629 | EQUIPMENT LOCATION CASCADIA, BONNEY LAKE, WA. | |
| CATERPILLAR MODEL 641 | CATERPILLAR SERIAL NO. 41M00130 S-24 | INSTRUCTIONS REMOVE & INSTALL ENGINE & TORQUE DIVIDER. | |
| HOURS 4761 | MILES | KILOMETERS | |

| PART NO. RESPONSIBLE | PART NAME | QTY | DESC CODE | GRP # CONTAINING PART | GROUP NAME | DID THIS INCIDENT MAKE THE PRODUCT INOPERABLE? | | | DESCRIPTIVE COMMENTS (20 SPACES MAXIMUM PER INCIDENT) |
|----------------------|-----------|-----|-----------|-----------------------|------------|--|---|---|---|
| | | | | | | Y | X | N | |
| | ENGINE | 1 | G | 1000 | ENGINE | Y | X | N | PISTON & BEARING FAILURE |
| | | | | | | Y | | N | |

DESCRIPTION CODES

A - STRUCTURAL C - LEAKS E - SYSTEM MALFUN G - GEN REPAIR K - SERVICEABILITY X - OP. COMPLAINT
 B - SURFACE D - FACTORY ASSEM. F - FACTORY SHIPPING H - ADJUSTMENT N - ABUSE

| RELATED SERIAL NUMBERS | | | COMPONENT ARRANGEMENT/ TEST/SERIAL NUMBERS | | LABOR CODE | DESCRIPTION | MAN HOURS |
|------------------------|------------|------------------------|--|--------|--------------------|-------------|-----------|
| CATERPILLAR MODEL | SERIAL NO. | OEM PRODUCT MAKE/MODEL | COMPONENT | NUMBER | | | |
| | | VEH CONFIG | | | | | |
| | | DELIVERY DATE | | | DATE OF LAST LABOR | 9-28-06 | |

WHAT WAS THE CUSTOMER COMPLAINT?

ENGINE HAD BEEN OVERSPED TO 3150 RPM.

ADDITIONAL COMMENTS ON THE CAUSE OF FAILURE?

OVERSPEEDING LED TO A CATASTROPHIC FAILURE INSIDE OF ENGINE.

WHAT WAS THE RESULTANT DAMAGE?

CRANKSHAFT WAS DAMAGED.

HOW DID YOU REPAIR IT?

REMOVED ENGINE AND INSTALLED SPARE ENGINE THAT HAD BEEN REBUILT BY NC MACHINERY ON W.O. SE61968. ALSO INSTALLED REBUILT TORQUE DIVIDER THAT HAD BEEN REBUILT BY NC MACHINERY ON W.O. SE63517. OBTAINED SOME USED PARTS FROM CUSTOMER STOCK AS LISTED ON PAGE 2 OF THIS REPORT. PLEASE REFER TO PAGE 2 FOR FURTHER DETAILS.

| | |
|---------------------------|--|
| CUSTOMER SIGNATURE | SERVICEMAN SIGNATURE DOMINIC MIANI |
|---------------------------|--|

STORE :21

N C MACHINERY



INVOICE

WA - (425) 251-9800
AK - (907) 786-7500

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|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|----------------|------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 1 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV. SEQ. NO. | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | 2 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

DISASSEMBLE & ADVISE REQUIRED TO ORDER PARTS

| | | | | |
|-------|----------|------------------|---------|-----------|
| | | TOTAL LABOR | SEG. 01 | 2908.00 * |
| 1.00 | 88102SES | MACHINE WORK | | 223.66 |
| 1.00- | 86287SES | 1-1/2" TAPS | | 296.60- |
| 1.00 | | HOSE LABOR | | 15.00 |
| | | TOTAL MISC CHGS | SEG. 01 | 57.94-* |
| | | SEGMENT 01 TOTAL | | 2850.06 T |

RECONDITION GOVERNOR & FUEL INJ PUMP

| | | | | | |
|----|---------|--------------|---|-------|-------|
| 12 | OS-1588 | CAP SCREW | S | .39 | 4.68 |
| 22 | OS-1594 | CAP SCREW | S | .33 | 7.26 |
| 24 | 1A-2029 | CAPSCREW | S | .31 | 7.44 |
| 10 | 1B-4203 | NUT | S | .20 | 2.00 |
| 12 | 1B-4218 | WASHER | S | .88 | 10.56 |
| 2 | 1H-2918 | BLOCK | N | 32.81 | 65.62 |
| 1 | 1S-0155 | GASKET | S | 1.30 | 1.30 |
| 2 | 1U-8846 | GASKET MAKER | S | 15.18 | 30.36 |

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| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 2 |
| PSO/WO NO. | DOC DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | 2 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | |
|----|----------|--|--------------|---|-------|--------|
| 1 | 2A-3278 | | GASKET | S | 1.28 | 1.28 |
| 8 | 2M-4453 | | SEAL O-RING | S | .98 | 7.84 |
| 1 | 2M-5941 | | BEARING | S | 26.57 | 26.57 |
| 2 | 2M-5942 | | BEARING | S | 70.32 | 140.64 |
| 9 | 3B-4504 | | LOCKWASHER | S | .04 | .36 |
| 33 | 3B-4506 | | LOCKWASHER | S | .04 | 1.32 |
| 1 | 3B-4605 | | COTTER PIN | S | .05 | .05 |
| 2 | 4C-4200 | | PAINT YELLOW | S | 7.06 | 14.12 |
| 2 | 5H-2471 | | CEMENT | S | 9.60 | 19.20 |
| 1 | 5H-3182 | | PIN | S | 1.32 | 1.32 |
| 50 | 5M-2894 | | WASHER | S | .26 | 13.00 |
| 2 | 7B-0305 | | SEAL | S | .96 | 1.92 |
| 1 | 7M-2678 | | GASKET | N | 2.41 | 2.41 |
| 1 | 7M-2693 | | GASKET | N | 2.07 | 2.07 |
| 1 | 7M-7244 | | SPRING | N | 8.82 | 8.82 |
| 1 | 7M-9615 | | GASKET | S | 2.56 | 2.56 |
| 8 | 8F-0212 | | SEAL O RING | S | 1.18 | 9.44 |
| 2 | 8H-9180 | | SEAL | S | 3.58 | 7.16 |
| 1 | 8M-1681 | | GASKET | N | 2.66 | 2.66 |
| 1 | 8M-1684 | | GASKET | N | 3.55 | 3.55 |
| 1 | 8M-6495 | | GASKET | N | 4.85 | 4.85 |
| 1 | 8M-6503 | | BEARING | N | 16.71 | 16.71 |
| 1 | 8M-9149 | | DIAPHRAGM | S | 20.77 | 20.77 |
| 1 | 9F-9699 | | BEARING | N | 15.90 | 15.90 |
| 1 | 9M-1222 | | SPRING | N | 26.01 | 26.01 |
| 2 | 9M-1568 | | SPRING | S | 16.71 | 33.42 |
| 2 | 222-3117 | | CLEANER-BRAK | S | 2.80 | 5.60 |

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|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|----------------|------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 3 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | 2 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | | |
|------|----------|--|------------------|---|---------|------|-----------|
| 2 | 267-6536 | | TOWEL | S | | 6.49 | 12.98 |
| | | | TOTAL PARTS | | SEG. 02 | | 531.75 * |
| | | | TOTAL LABOR | | SEG. 02 | | 1212.00 * |
| 2.00 | | | MOR SHIP&HANDLE | | | | 60.00 |
| | | | TOTAL MISC CHGS | | SEG. 02 | | 60.00 * |
| | | | SEGMENT 02 TOTAL | | | | 1803.75 T |

ASSEMBLE SHORT BLOCK

| | | | | | |
|----|---------|-------------|---|--------|---------|
| 8 | 1M-6107 | BEARING | N | 25.29 | 202.32 |
| 1 | 1S-8607 | BAFFLE | S | 400.29 | 400.29 |
| 16 | 5M-3560 | BEARING | S | 25.45 | 407.20 |
| 4 | 5M-3603 | BEARING | S | 21.31 | 85.24 |
| 4 | 7N-2458 | BRG-MAIN | N | 80.61 | 322.44 |
| 1 | 7N-2463 | BRG-THRUST | N | 166.09 | 166.09 |
| 8 | 7N-2581 | BRG-ROD | S | 61.06 | 488.48 |
| 8 | 8N-0822 | RING G | S | 76.72 | 613.76 |
| 8 | 9N-2874 | BODY A-PSTN | S | 265.37 | 2122.96 |

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PAY THIS AMOUNT ▶

AMOUNT CREDIT ▶

CONT'D

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N C MACHINERY



INVOICE

WA - (425) 251-9800
AK - (907) 786-7500

Please Remit To: N C Machinery
PO Box 11626
Tacoma, WA 98411-6626

SOLD TO

JR HAYES & SONS INC
22430 SE 231ST ST
MAPLE VALLEY WA

SHIP TO

98038-8272

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NUMBER | CUSTOMER ORDER NUMBER | STORE | DIV | SALESMAN | TERMS | PAGE |
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| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 4 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | 2 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | | |
|------|----------|--|------------------|---|---------|--------|------------|
| 8 | 126-0739 | | LINER CYL | S | | 154.21 | 1233.68 |
| | | | TOTAL PARTS | | SEG. 03 | | 6042.46 * |
| | | | TOTAL LABOR | | SEG. 03 | | 6284.00 * |
| 1.00 | 88078SES | | MACHINE WORK | | | | 2880.28 |
| | | | TOTAL MISC CHGS | | SEG. 03 | | 2880.28 * |
| | | | SEGMENT 03 TOTAL | | | | 15206.74 T |

RECONDITION TIMING GEAR HOUSING COVER

| | | | | | | | |
|--|--|--|------------------|--|---------|--|-----------|
| | | | TOTAL LABOR | | SEG. 04 | | 1175.00 * |
| | | | SEGMENT 04 TOTAL | | | | 1175.00 T |

TEST ENGINE OIL COOLER

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| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 5 |
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| QUANTITY | ITEM | N/R | DESCRIPTION | UNIT PRICE | EXTENSION | | | |

* * * PROFORMA INVOICE * * *

TOTAL LABOR SEG. 05 188.00 *

SEGMENT 05 TOTAL 188.00 T

MACHINE/GRIND/MILL COMPONENT(S)

1.00 88098SES CAMS/LIFTERS ETC 3270.40

TOTAL MISC CHGS SEG. 06 3270.40 *

SEGMENT 06 TOTAL 3270.40 T

RECONDITION TURBOCHARGER

1 2S0879 TURBO N 2050.00 2050.00

1 2S0879CORE TURBO CORE N 650.00 650.00

TOTAL PARTS SEG. 08 2700.00 *

1.00 UPS GRND 69.00

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| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV. SEQ. NO. | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | 2 | |
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| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | |
|------------------|---------|-----------|
| TOTAL MISC CHGS | SEG. 08 | 69.00 * |
| SEGMENT 08 TOTAL | | 2769.00 T |

RECONDITION EXHAUST BYPASS VALVE

| | | | | | |
|---|---------|-----------|---|--------|--------|
| 1 | 1M-5829 | GASKET | S | .96 | .96 |
| 1 | 1S-2015 | DIAPHRAGM | N | 93.01 | 93.01 |
| 1 | 1S-2016 | SPRING | N | 32.49 | 32.49 |
| 1 | 1S-2021 | GASKET | N | 41.74 | 41.74 |
| 2 | 1S-7876 | LOCK-NUT | N | 2.14 | 4.28 |
| 1 | 3S-2912 | O-RING | S | 1.50 | 1.50 |
| 1 | 3S-2915 | GASKET | N | 9.92 | 9.92 |
| 1 | 3S-2919 | DIAPHRAGM | N | 56.49 | 56.49 |
| 1 | 3S-5861 | DIAPHRAGM | N | 78.79 | 78.79 |
| 1 | 3S-5863 | VALVE | N | 372.68 | 372.68 |
| 1 | 5H-8642 | NUT | S | 13.06 | 13.06 |
| 1 | 7C-9710 | GASKET | S | 15.27 | 15.27 |
| 1 | 9H-9870 | GASKET | S | 1.50 | 1.50 |
| 2 | 9M-7063 | GASKET | S | 1.34 | 2.68 |
| 1 | 3S5864 | BASE | N | 350.00 | 350.00 |

| | | |
|-------------|---------|-----------|
| TOTAL PARTS | SEG. 09 | 1074.37 * |
|-------------|---------|-----------|

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AMOUNT CREDIT ▶

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| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | | INV SEQ NO. |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | | 2 |
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| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | |
|------|------------------|---------|-----------|
| | TOTAL LABOR | SEG. 09 | 242.50 * |
| 1.00 | UPS GRND | | 17.00 |
| 1.00 | UPS GRND | | 13.00 |
| | TOTAL MISC CHGS | SEG. 09 | 30.00 * |
| | SEGMENT 09 TOTAL | | 1346.87 T |

RECONDITION WATER PUMP

| | | | | | |
|---|---------|--------------|---|-------|-------|
| 1 | 1B-3867 | BEARING | S | 22.22 | 22.22 |
| 1 | 1B-8710 | KEY | S | .88 | .88 |
| 1 | 2L-5271 | BEARING-BALL | S | 30.94 | 30.94 |
| 1 | 2S-3966 | RING | S | 57.68 | 57.68 |
| 1 | 3B-8485 | FITTING | S | 1.74 | 1.74 |
| 1 | 3F-2771 | COTTER PIN | S | .07 | .07 |
| 1 | 3H-2018 | NUT | N | 12.44 | 12.44 |
| 1 | 3S-3535 | SEAL | S | 2.81 | 2.81 |
| 1 | 4B-4550 | FITTING | S | 1.44 | 1.44 |
| 1 | 4M-6182 | GASKET | N | 2.36 | 2.36 |
| 1 | 4N-7526 | SEAL A | S | 23.20 | 23.20 |
| 1 | 5H-2824 | SEAL | S | 4.01 | 4.01 |

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| QUANTITY | ITEM | N/R | DESCRIPTION | UNIT PRICE | EXTENSION | | | |

* * * PROFORMA INVOICE * * *

| | | | | | | |
|------------------|-----------------|--|------------|---|---------|----------|
| 1 | 5M-0177 | | GASKET | S | 3.05 | 3.05 |
| 1 | 5M-9736 | | SEAL | S | 9.68 | 9.68 |
| 1 | 5M-9738 | | SEAL | S | 7.15 | 7.15 |
| 1 | 6F-2690 | | LOCK | N | 3.76 | 3.76 |
| 1 | 6L-7283 | | BOLT | S | 1.67 | 1.67 |
| 1 | 7M-4337 | | GASKET | N | 8.32 | 8.32 |
| 1 | 7M-6101 | | WASHER | N | 4.85 | 4.85 |
| 1 | 8M-1881 | | GASKET | N | 1.34 | 1.34 |
| 1 | 105 | | LUBRIPLATE | S | 5.97 | 5.97 |
| TOTAL PARTS | | | | | SEG. 10 | 205.58 * |
| TOTAL LABOR | | | | | SEG. 10 | 291.00 * |
| 1.00 | LAX SHIP&HANDLE | | | | | 27.00 |
| 1.00 | MOR SHIP&HANDLE | | | | | 30.00 |
| TOTAL MISC CHGS | | | | | SEG. 10 | 57.00 * |
| SEGMENT 10 TOTAL | | | | | | 553.58 T |

RECONDITION ENGINE OIL PUMP

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| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | |
|------|-----------------|--|------------------|---------|----------|-------|
| 2 | 1S-9529 | | BEARING | N | 25.36 | 50.72 |
| 4 | 1S-9572 | | BEARING | S | 17.00 | 68.00 |
| 1 | 3B-4619 | | PIN | S | .05 | .05 |
| 1 | 4B-4285 | | WASHER | S | .56 | .56 |
| 1 | 5B-3379 | | GASKET | N | 1.18 | 1.18 |
| 1 | 7M-0148 | | SPRING | N | 24.41 | 24.41 |
| 1 | 7M-0168 | | LOCK | S | 1.96 | 1.96 |
| 2 | 7M-4353 | | GASKET | S | 2.65 | 5.30 |
| 1 | 8F-7689 | | KEY | S | 5.29 | 5.29 |
| 2 | 8F-8682 | | LOCK | S | 2.03 | 4.06 |
| 1 | 8M-5599 | | KEY | S | 4.48 | 4.48 |
| | | | TOTAL PARTS | SEG. 11 | 166.01 * | |
| | | | TOTAL LABOR | SEG. 11 | 188.00 * | |
| 1.00 | SPO SHIP&HANDLE | | | | 12.00 | |
| 1.00 | MOR SHIP&HANDLE | | | | 30.00 | |
| | | | TOTAL MISC CHGS | SEG. 11 | 42.00 * | |
| | | | SEGMENT 11 TOTAL | | 396.01 T | |

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| QUANTITY | ITEM | N/R | DESCRIPTION | UNIT PRICE | EXTENSION | | | |

* * * PROFORMA INVOICE * * *

ASSEMBLE ENGINE

| | | | | | | |
|----|---------|--|--------------|---|--------|---------|
| 3 | 0L-1024 | | PLUG | S | 4.84 | 14.52 |
| 16 | 0L-1143 | | CAP SCREW | S | .59 | 9.44 |
| 1 | 0L-1160 | | GASKET | S | .90 | .90 |
| 5 | 0L-2070 | | CAP SCREW | S | .54 | 2.70 |
| 1 | 0L-2288 | | PLUG | S | 3.45 | 3.45 |
| 1 | 0R-3048 | | COMPRESSOR G | N | 506.67 | 506.67 |
| 1 | | | CORE CHARGE | N | 918.82 | 918.82 |
| 1- | | | CORE RETURN | N | 918.82 | 918.82- |
| 2 | 0S-1608 | | CAP SCREW | S | .88 | 1.76 |
| 2 | 0T-0225 | | GASKET | S | 1.62 | 3.24 |
| 5 | 0T-0573 | | CAP SCREW | S | .65 | 3.25 |
| 2 | 1A-2457 | | PIN | S | 3.40 | 6.80 |
| 16 | 1B-5357 | | NUT | S | .37 | 5.92 |
| 5 | 1R-0721 | | FILTER A | S | 6.26 | 31.30 |
| 2 | 1R-0749 | | FUEL FILTER | S | 12.78 | 25.56 |
| 1 | 1S-0368 | | SEAL | S | 25.36 | 25.36 |
| 4 | 1S-1123 | | GASKET | S | 6.84 | 27.36 |
| 2 | 1S-1255 | | GASKET | S | 3.38 | 6.76 |
| 2 | 1S-2637 | | GASKET | S | 3.63 | 7.26 |
| 1 | 1S-4810 | | GASKET | S | .84 | .84 |
| 1 | 2A-3541 | | GASKET | S | 1.14 | 1.14 |
| 4 | 2A-3630 | | PIN | N | 3.32 | 13.28 |
| 20 | 2B-4219 | | SPACER | S | 1.71 | 34.20 |
| 2 | 2H-5001 | | RING | S | .74 | 1.48 |
| 2 | 2J-0157 | | SEAL-O-RING | S | 1.18 | 2.36 |

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* * * PROFORMA INVOICE * * *

| | | | | | | |
|----|---------|--|--------------|---|-------|--------|
| 1 | 2K-4973 | | NUT | S | .37 | .37 |
| 1 | 2L-5970 | | SLEEVE | S | 3.43 | 3.43 |
| 1 | 2L-5975 | | FITTING | N | 14.41 | 14.41 |
| 40 | 2L-6267 | | NUT | S | .39 | 15.60 |
| 1 | 2M-6471 | | PLUG | S | 5.10 | 5.10 |
| 1 | 2M-9189 | | GASKET | S | 1.14 | 1.14 |
| 1 | 2N-1288 | | FITTING | S | 7.52 | 7.52 |
| 1 | 2N-3378 | | FITTING | S | 8.07 | 8.07 |
| 1 | 2S-4080 | | GASKET | S | 3.20 | 3.20 |
| 1 | 2W-2191 | | SEAL | S | 72.99 | 72.99 |
| 1 | 3B-1925 | | WASHER | S | 1.84 | 1.84 |
| 3 | 3E-9713 | | 15W40 OIL 5G | S | 60.87 | 182.61 |
| 8 | 3F-5022 | | PLUG | N | 7.87 | 62.96 |
| 5 | 3H-4970 | | SEAL O RING | S | 1.28 | 6.40 |
| 32 | 3H-5912 | | FERRULE | S | 3.41 | 109.12 |
| 24 | 3S-1425 | | STUD | S | 15.35 | 368.40 |
| 24 | 3S-1546 | | NUT | S | .26 | 6.24 |
| 12 | 3S-2713 | | NUT | S | .20 | 2.40 |
| 1 | 3S-3967 | | BEARING | S | 11.35 | 11.35 |
| 24 | 3S-3978 | | SEAL | S | 4.90 | 117.60 |
| 1 | 3S-7117 | | DIAPHRAGM | N | 39.47 | 39.47 |
| 2 | 4B-5167 | | WASHER | S | 1.95 | 3.90 |
| 3 | 4F-7389 | | RING | S | 2.50 | 7.50 |
| 2 | 4F-8824 | | RING | S | 2.81 | 5.62 |
| 1 | 4H-2662 | | SLEEVE | S | 1.88 | 1.88 |
| 2 | 4L-8337 | | SEAL | S | 8.25 | 16.50 |
| 1 | 4M-6120 | | GASKET | N | 1.85 | 1.85 |

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| | |
|--------------------------|--------|
| PAY THIS AMOUNT ▶ | CONT'D |
| AMOUNT CREDIT ▶ | |

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N C MACHINERY



INVOICE

WA - (425) 251-9800
AK - (907) 786-7500

Please Remit To: N C Machinery
PO Box 11626
Tacoma, WA 98411-6626

SOLD TO

JR HAYES & SONS INC
22430 SE 231ST ST
MAPLE VALLEY WA

SHIP TO

98038-8272

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NUMBER | CUSTOMER ORDER NUMBER | STORE | DIV | SALESMAN | TERMS | PAGE |
|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|----------------|-------------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 12 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | | INV SEQ NO. |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | | 2 |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | |
|-----|---------|--|-------------|---|-------|-------|
| 1 | 4M-6292 | | VEE BELT | S | 25.95 | 25.95 |
| 1 | 4M-7680 | | PIN | N | 15.06 | 15.06 |
| 1 | 4M-7825 | | GASKET | S | 3.63 | 3.63 |
| 1 | 4N-7526 | | SEAL A | S | 23.20 | 23.20 |
| 1 | 4N-9680 | | GOVERNOR A | S | 37.51 | 37.51 |
| 1 | 4P-6378 | | GASKET | N | 86.76 | 86.76 |
| 1 | 4S-8855 | | COUPLING | S | 85.57 | 85.57 |
| 20 | 5D-0353 | | BOLT | S | 1.22 | 24.40 |
| 1 | 5D-6642 | | SEAL O RING | S | 11.00 | 11.00 |
| 1 | 5H-2767 | | SEAL | S | 1.50 | 1.50 |
| 3 | 5H-2824 | | SEAL | S | 4.01 | 12.03 |
| 9 | 5H-7704 | | SEAL | S | 8.81 | 79.29 |
| 1 | 5H-8848 | | RING | S | 2.94 | 2.94 |
| 2 | 5L-8854 | | RING | S | 5.01 | 10.02 |
| 3 | 5M-0177 | | GASKET | S | 3.05 | 9.15 |
| 100 | 5M-2894 | | WASHER | S | .26 | 26.00 |
| 13 | 5P-1257 | | CM-HOSE STK | S | .70 | 9.10 |
| 2 | 6B-0924 | | BEARING | S | 14.44 | 28.88 |
| 4 | 6F-5559 | | SEAL | S | .78 | 3.12 |
| 1 | 6L-1883 | | GASKET | S | 2.16 | 2.16 |
| 2 | 6L-7814 | | SEAL | S | 1.76 | 3.52 |
| 2 | 6V-4414 | | BOLT | S | 2.32 | 4.64 |
| 2 | 7B-0305 | | SEAL | S | .96 | 1.92 |
| 20 | 7B-2420 | | FERRULE | S | 2.60 | 52.00 |
| 3 | 7F-8268 | | SEAL O RING | S | 2.41 | 7.23 |
| 6 | 7H-3070 | | LOCK | S | 2.74 | 16.44 |
| 1 | 7H-9959 | | SEAL | S | 3.10 | 3.10 |

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AMOUNT CREDIT ▶

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NC MACHINERY



INVOICE

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AK - (907) 786-7500

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PO Box 11626
Tacoma, WA 98411-6626

SOLD TO

JR HAYES & SONS INC
22430 SE 231ST ST
MAPLE VALLEY WA

SHIP TO

98038-8272

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NUMBER | CUSTOMER ORDER NUMBER | STORE | DIV | SALESMAN | TERMS | PAGE |
|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|-----------------|---------------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 13 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | | INV. SEQ. NO. |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | | 2 |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID. NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | |
|----|---------|--|-------------|---|-------|--------|
| 1 | 7L-7262 | | FITTING | S | 6.55 | 6.55 |
| 2 | 7M-2082 | | GASKET | S | 2.18 | 4.36 |
| 32 | 7M-3799 | | SPACER | S | .15 | 4.80 |
| 32 | 7M-3801 | | SPRING | S | 2.98 | 95.36 |
| 32 | 7M-3802 | | PLUG | S | .26 | 8.32 |
| 1 | 7M-7525 | | SEAL | S | 8.00 | 8.00 |
| 2 | 7M-7699 | | GASKET | S | 18.80 | 37.60 |
| 1 | 8F-7559 | | RING | S | 4.66 | 4.66 |
| 1 | 8H-0273 | | SEAL-O-RING | S | 5.23 | 5.23 |
| 1 | 8M-0755 | | ADAPTER | S | 2.60 | 2.60 |
| 4 | 8M-1875 | | SEAL | N | 11.40 | 45.60 |
| 1 | 8M-4761 | | GASKET | N | 15.27 | 15.27 |
| 2 | 8M-4762 | | GASKET | N | 4.76 | 9.52 |
| 1 | 8M-4764 | | GASKET | S | 12.07 | 12.07 |
| 3 | 8M-4779 | | SEAL | S | 4.75 | 14.25 |
| 1 | 8M-4787 | | GASKET | S | 2.05 | 2.05 |
| 1 | 8M-4992 | | SEAL O RIN | S | 3.80 | 3.80 |
| 1 | 8M-5266 | | SEAL O RIN | S | 3.55 | 3.55 |
| 1 | 8M-9638 | | GASKET | S | 2.12 | 2.12 |
| 8 | 8N-1831 | | NOZZLE A | S | 39.10 | 312.80 |
| 2 | 8S-9191 | | BOLT | S | .93 | 1.86 |
| 3 | 8T-2822 | | RECORDER | S | 3.29 | 9.87 |
| 7 | 9F-2247 | | PLUG | S | 1.60 | 11.20 |
| 4 | 9F-8558 | | INSULATOR | S | 3.61 | 14.44 |
| 8 | 9L-5854 | | BAND | S | 4.65 | 37.20 |
| 4 | 9M-2610 | | SEAL O RING | S | 5.43 | 21.72 |
| 2 | 9M-4102 | | GASKET | S | 17.69 | 35.38 |

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**PAY THIS
AMOUNT** ▶

CONT'D

**AMOUNT
CREDIT** ▶

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NC MACHINERY



INVOICE

WA - (425) 251-9800
AK - (907) 786-7500Please Remit To: **N C Machinery**
PO Box 11626
Tacoma, WA 98411-6626**SOLD TO**JR HAYES & SONS INC
22430 SE 231ST ST
MAPLE VALLEY WA

98038-8272

SHIP TO

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NUMBER | CUSTOMER ORDER NUMBER | STORE | DIV | SALESMAN | TERMS | PAGE |
|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|----------------|-------------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 14 |
| PSO/WO NO. | DOC DATE | PC | LC | MC | SHIP VIA | | | INV SEQ NO. |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | | 2 |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | |
|----|----------|--|--------------|---|-------|--------|
| 1 | 9M-4826 | | GASKET | S | 4.78 | 4.78 |
| 1 | 9M-6307 | | GASKET | S | 1.46 | 1.46 |
| 2 | 9M-6878 | | GASKET | S | 4.98 | 9.96 |
| 12 | 9M-8395 | | BEARING | S | 30.40 | 364.80 |
| 2 | 9M-9423 | | HOSE | S | 4.79 | 9.58 |
| 1 | 9M-9542 | | BREATHER A | N | 81.44 | 81.44 |
| 34 | 9X-2374 | | IN HOSE STK | S | .32 | 10.88 |
| 4 | 001-6287 | | FITTING | S | 6.65 | 26.60 |
| 27 | 030-8535 | | BOLT | S | 1.04 | 28.08 |
| 2 | 031-0220 | | BOLT SELF LO | S | 3.68 | 7.36 |
| 2 | 034-4160 | | BOLT | S | .78 | 1.56 |
| 27 | 122-6869 | | L/M HOSE-IN | S | .18 | 4.86 |
| 2 | 124-1957 | | COUPLING | S | 4.35 | 8.70 |
| 3 | 248-7518 | | 15W40 OIL 1G | S | 14.84 | 44.52 |
| 1 | HITAC | | ADHESIVE | S | 10.49 | 10.49 |
| 1 | 105 | | LUBRIPLATE | S | 5.97 | 5.97 |

TOTAL PARTS SEG. 12 3750.36 *

F/R LBR 9682.00 *

| | | |
|------|-----------------|-------|
| 1.00 | SPO SHIP&HANDLE | 12.00 |
| 1.00 | INCOMING DENVER | 34.00 |
| 2.00 | HOSE LABOR | 30.00 |
| 3.00 | SPO SHIP&HANDLE | 36.00 |

TOTAL MISC CHGS SEG. 12 112.00 *

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|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|----------------|------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 15 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | INV. SEQ. NO. | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | 2 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

SEGMENT 12 TOTAL 13544.36 T

DYNAMOMETER TEST ENGINE

| | | | |
|-------|------------------|---------|------------|
| | TOTAL LABOR | SEG. 13 | 1921.50 * |
| | LESS 100%-LABOR | | 1921.50 -* |
| 50.00 | DIESEL FUEL GAL | | 275.00 |
| | TOTAL MISC CHGS | SEG. 13 | 275.00 * |
| | LESS 50%-MISC | | 137.50 -* |
| | SEGMENT 13 TOTAL | | 137.50 T |

PAINT ENGINE

| | | | |
|--|------------------|---------|----------|
| | TOTAL LABOR | SEG. 14 | 103.00 * |
| | SEGMENT 14 TOTAL | | 103.00 T |

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|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|----------------|------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 16 |
| PSO/WO NO. | DOC DATE | PC | LC | MC | SHIP VIA | | INV SEQ NO. | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | 2 | |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

PERFORM SPECIAL ADJUSTMENT

| | | | | | |
|------------------|---------|----------------|---|---------|----------|
| 1 | OR-0000 | REBUILD CREDIT | N | .02 | .02 |
| 1- | OR-0000 | REBUILD CREDIT | N | 755.84 | 755.84- |
| TOTAL PARTS | | | | SEG. 15 | 755.82-* |
| SEGMENT 15 TOTAL | | | | | 755.82-T |

REMOVE AND INSTALL TORQUE CONVERTER

AND HYDRAULIC PUMPS.

REMOVE THE TORQUE CONVERTER AND HYDRAULIC PUMPS
FROM S2 ENGINE AND INSTALL ON THIS ENGINE.

AS PER TONY/CON 3/29/07

| | | | | | |
|----|---------|-------------|---|-------|-------|
| 3 | 1A-5964 | CAPSCREW | S | 1.09 | 3.27 |
| 2 | 1B-0676 | PIN | S | 1.28 | 2.56 |
| 10 | 1D-4707 | CAPSCREW | S | .71 | 7.10 |
| 1 | 1H-7339 | SEAL | S | 3.20 | 3.20 |
| 1 | 1S-2174 | SEAL-O-RING | S | 4.81 | 4.81 |
| 2 | 2M-5173 | SEAL | S | 10.07 | 20.14 |
| 1 | 2S-6151 | GASKET | S | 1.44 | 1.44 |

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AMOUNT
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|----------------|--------------|-----------------|-----------------------|------------------|---------------|----------|----------------|-------------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | 21 | W | MDL | 2 | 17 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | | INV SEQ NO. |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | | 2 |
| MAKE | MODEL | SERIAL NUMBER | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | |
| AA | 641 | 041M00130 | | S24 | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | UNIT PRICE | | EXTENSION | |

* * * PROFORMA INVOICE * * *

| | | | | | | |
|---|---------|--|-------------|---|-------|-------|
| 1 | 4H-4641 | | PIN | S | 8.53 | 8.53 |
| 2 | 5F-3106 | | SEAL | S | 3.81 | 7.62 |
| 1 | 5H-2669 | | GASKET | S | 7.44 | 7.44 |
| 1 | 5H-8848 | | RING | S | 2.94 | 2.94 |
| 1 | 5M-9735 | | SEAL | S | 5.37 | 5.37 |
| 2 | 6B-1124 | | BEARING | S | 18.50 | 37.00 |
| 1 | 7M-6952 | | O RING | S | 11.62 | 11.62 |
| 1 | 8B-1419 | | PIN | S | 3.49 | 3.49 |
| 1 | 8H-0273 | | SEAL-O-RING | S | 5.23 | 5.23 |
| 2 | 8M-1875 | | SEAL | S | 11.40 | 22.80 |
| 2 | 8M-4988 | | SEAL O RIN | S | 2.90 | 5.80 |
| 2 | 8M-4989 | | SEAL O RIN | S | 7.23 | 14.46 |
| 1 | 8M-5252 | | SEAL O RIN | S | 5.21 | 5.21 |
| 1 | 9H-0846 | | SEAL O RING | S | 9.51 | 9.51 |
| 1 | 9H-3360 | | SEAL | S | 10.07 | 10.07 |
| 2 | 9Y-6089 | | GASKET | S | 4.31 | 8.62 |

| | | | |
|------|-----------------|---------|-----------|
| | TOTAL PARTS | SEG. 16 | 208.23 * |
| | TOTAL LABOR | SEG. 16 | 1104.00 * |
| 1.00 | SPO SHIP&HANDLE | | 12.00 |
| | TOTAL MISC CHGS | SEG. 16 | 12.00 * |

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| PAY THIS AMOUNT ▶ | CONT'D |
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|----------------|--------------|-----------------|-----------------------|----|------------------|---------------|-----|----------------|-------|------|
| SE64506 | 05-04-07 | 0128700 | PRO FORMA ONLY | | | 21 | W | MDL | 2 | 18 |
| PSO/WO NO. | DOC. DATE | PC | LC | MC | SHIP VIA | | | INV SEQ NO. | | |
| SE64506 | 10-23-06 | 10 | 10 | 10 | | | | 2 | | |
| MAKE | MODEL | SERIAL NUMBER | | | EQUIPMENT NUMBER | METER READING | | MACHINE ID NO. | | |
| AA | 641 | 041M00130 | | | S24 | | | | | |
| QUANTITY | ITEM | N/R | DESCRIPTION | | | UNIT PRICE | | EXTENSION | | |

* * * PROFORMA INVOICE * * *

SEGMENT 16 TOTAL

1324.23 T

TUKWILA TAX

3908.23 T

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| | |
|--------------------------|----------|
| PAY THIS AMOUNT ▶ | 47820.91 |
| AMOUNT CREDIT ▶ | |

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